

From Reactive to Predictive Quality Management: The Role of Artificial Intelligence in Monitoring Laboratory Quality Indicators

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Abstract

Quality indicators (QIs) are essential tools for evaluating laboratory performance across the preanalytical, analytical, and postanalytical phases of the total testing process. Recent accreditation standards, including ISO 15189:2022 and NABL 112A, emphasize risk-based thinking, performance evaluation, and continuous improvement through systematic monitoring of quality indicators. Despite their widespread adoption, quality management in many laboratories remains largely reactive, relying on the retrospective review of performance data and corrective actions after deviations have occurred. Such approaches may fail to identify emerging risks in complex and data-intensive laboratory environments. Artificial intelligence (AI) has emerged as a promising technology capable of transforming quality indicator monitoring through continuous data analysis, pattern recognition, anomaly detection, and predictive analysis. By leveraging data generated from laboratory information systems, automated analyzers, quality control programs, and operational workflows, AI can identify hidden trends and forecast quality failures before they affect the patient care. Potential applications include the prediction of specimen rejection, hemolysis, quality control instability, instrument downtime, turnaround time delays, and communication errors. This review examines the role of AI in laboratory quality management and discusses its potential to shift quality monitoring from a reactive to predictive paradigm. A novel Continuous Quality Intelligence Framework (CQIF) is proposed to illustrate how quality indicators, integrated data systems, predictive analytics, and continuous improvement processes can be combined to support proactive risk management. This framework aligns with the principles of ISO 15189:2022 and NABL 112A and provides a conceptual roadmap for future AI-enabled quality systems. The adoption of predictive quality management approaches has the potential to improve patient safety, operational efficiency, accreditation readiness, and overall laboratory performance.

Keywords: Artificial intelligence; Laboratory quality indicators; Quality management; Predictive analytics; ISO 15189:2022; NABL 112A; Laboratory accreditation; Patient safety.

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1. INTRODUCTION

Clinical laboratories play a central role in modern healthcare, with laboratory results influencing a substantial proportion of clinical decisions related to diagnosis, treatment, monitoring, and prognosis of diseases. Ensuring the accuracy, reliability, and timeliness of laboratory services is therefore essential for patient safety and effective healthcare delivery [1,2]. Over the past several decades, laboratory quality management has evolved from a narrow focus on analytical accuracy to a comprehensive approach encompassing the entire testing pathway, commonly referred to as the total testing process.

The recognition that a significant proportion of laboratory errors occur outside the analytical phase has led to an increased emphasis on quality indicators (QIs) as objective measures of laboratory performance. Quality indicators provide quantitative information regarding critical processes across the pre-analytical, analytical, and post-analytical phases of testing and support continuous quality improvement initiatives [3]. International efforts led by the International Federation of Clinical Chemistry and Laboratory Medicine (IFCC) have promoted the harmonization of quality indicators to facilitate benchmarking and standardization across laboratories [4].

Recent accreditation standards have further strengthened the importance of quality indicators in laboratory quality management systems. ISO 15189:2022 emphasizes risk-based thinking, performance evaluation, and continual improvement, requiring laboratories to establish, monitor, and periodically review the relevant quality indicators. Similarly, NABL 112A highlights the systematic monitoring of quality indicators as an essential component of accreditation and quality assurance programs. These developments reflect a broader transition from compliance-focused quality systems toward patient-centered and performance-driven quality management [5-6]. Despite the widespread adoption of quality indicators, monitoring practices in many laboratories remain largely reactive. Performance data are often reviewed retrospectively, and corrective actions are initiated only after deviations become apparent. Such approaches may fail to detect early warning signals of process deterioration, thereby limiting opportunities for timely intervention. The increasing complexity of laboratory operations, coupled with the expanding volumes of digital data generated by laboratory information systems, automation platforms, and quality management software, has further challenged conventional monitoring methods [7].

Artificial intelligence (AI) has emerged as a transformative technology capable of analyzing large and complex datasets, identifying hidden patterns, and generating predictive insights [8]. While AI has been widely explored in areas such as diagnostic support, digital pathology, laboratory automation, and workflow optimization, its application in laboratory quality indicator monitoring remains comparatively underexplored. Most existing quality management systems continue to rely on the retrospective analysis of quality data, with limited emphasis on prediction and early risk detection [9]. This review examines how AI can transform laboratory quality management from a reactive model based on performance assessment to a predictive model focused on continuous risk surveillance, proactive intervention, and quality intelligence. In addition, a novel Continuous Quality Intelligence Framework (CQIF) is proposed to illustrate the integration of quality indicators, predictive analytics, and continual improvement within an AI-enabled quality management system.

2. Laboratory Quality Indicators in Contemporary Quality Management

Quality indicators (QIs) are measurable parameters used to evaluate the performance of laboratory processes across the total testing process. They provide objective data that can be used to monitor process stability, assess quality objectives, identify deviations, and support evidence-based improvement strategies. Unlike internal quality control and external quality assessment, which primarily evaluate analytical

performance, quality indicators assess activities throughout the laboratory workflow, including specimen collection, analysis, reporting, and communication of results [5].

The total testing process is commonly divided into preanalytical, analytical, and postanalytical phases, each associated with specific quality indicators. Pre-analytical indicators evaluate activities occurring before laboratory testing and include specimen rejection rates, hemolyzed samples, clotted samples, inadequate specimen volume, patient identification errors, and transportation delays [7]. These indicators provide insights into the effectiveness of specimen collection, handling, and transportation.

Analytical indicators assess the technical reliability of laboratory tests. Commonly monitored measures include internal quality control failures, performance in external quality assessment programs, calibration deviations, instrument downtime, reagent-related problems, and repeat-testing rates. Although advances in laboratory automation have reduced analytical errors, ongoing monitoring remains essential for maintaining analytical reliability and compliance with established quality standards [6].

Post-analytical indicators evaluate processes related to result verification, reporting, and communications. The frequently monitored indicators included turnaround time compliance, delayed reporting, amended reports, critical value notification performance, and communication errors. These measures assess the efficiency and reliability of the final stages of laboratory service delivery and directly influence clinical decision-making [10].

To promote harmonization and benchmarking, the International Federation of Clinical Chemistry and Laboratory Medicine (IFCC) Working Group on Laboratory Errors and Patient Safety has developed a standardized model for quality indicator monitoring. The IFCC framework encourages laboratories to adopt comparable indicators across all phases of testing, facilitating performance evaluation, inter-laboratory comparisons, and continuous quality improvement. The IFCC model has become one of the most widely accepted frameworks for harmonized quality indicator monitoring in laboratory medicine [7].

The importance of quality indicators has been reinforced by recent accreditation standards in the field. ISO 15189:2022 requires laboratories to establish quality indicators appropriate to their activities, define performance criteria, monitor trends, evaluate outcomes, and use the results to support continuous improvement. The standard places particular emphasis on risk-based thinking and expects laboratories to use quality indicator data as part of performance evaluation and management

review processes. Similarly, NABL 112A recommends the systematic monitoring of quality indicators across the preanalytical, analytical, and postanalytical phases. Laboratories are expected to define measurable indicators, establish monitoring mechanisms, analyze trends, investigate deviations, and implement corrective or preventive actions when necessary. Quality indicator performance also provides objective evidence of compliance with accreditation requirements and supports demonstration of continual improvement [11].

Beyond compliance monitoring, quality indicators support risk-based quality management by enabling laboratories to identify process vulnerabilities, evaluate the achievement of quality objectives, and monitor the effectiveness of corrective and preventive

actions. Data derived from quality indicators contribute to management review activities and facilitate evidence-based decision making. Consequently, quality indicators serve not only as accreditation requirements but also as strategic tools for improving patient safety, operational performance, and continual quality improvement [11].

As laboratories become increasingly digital and data-intensive, quality indicators generate large volumes of information that extend beyond traditional performance measurements. This expanding data landscape creates opportunities for advanced analytical approaches that can transform quality indicators from retrospective performance measures into predictive tools for risk surveillance and quality improvement [9].

Table 1: Representative Quality Indicators Across the Total Testing Process

Phase	Examples of Quality Indicators
Pre-analytical	Specimen rejection rate, hemolysis rate, clotted samples, identification errors, inadequate volume, transportation delays
Analytical	Internal QC failures, EQA/PT performance, calibration deviations, reagent failures, instrument downtime, repeat testing
Post-analytical	Turnaround time compliance, critical value notification, amended reports, delayed reporting, communication errors

3. Limitations of Reactive Quality Management

Despite the widespread adoption of quality indicators, quality management in many laboratories remains largely reactive. Performance data are commonly reviewed during periodic quality meetings, management reviews and accreditation assessments. Although such approaches provide valuable information regarding historical performance, they often identify problems only after quality deviations have occurred [2] [12].

A major limitation of reactive quality management is its reliance on retrospective analysis. Quality indicators effectively describe what has occurred but provide limited insight into emerging risks. For example, increases in specimen rejection rates, turnaround time delays, or quality control failures may only become apparent after weeks of accumulated data, delaying corrective actions and allowing process deterioration.

The growing complexity of laboratory operations further challenges conventional monitoring methods. Modern laboratories generate large volumes of data from laboratory information systems, automated analyzers, quality control programs, and incident-

reporting systems. The manual review of these data is time-consuming and may fail to identify subtle patterns or interactions that precede quality failures. Reactive systems also rely heavily on human interpretations. While professional expertise remains essential, the continuous monitoring of multiple indicators across numerous processes can be difficult, particularly in high-volume laboratories. As a result, early warning signals may remain unnoticed until performance thresholds are exceeded [13].

Most importantly, traditional quality indicators rarely predict future outcomes. They provide information on past performance but cannot reliably identify which processes are at the greatest risk of failure or when intervention may be required. This limitation restricts the ability of laboratories to prevent errors before they affect patient care [2].

The emphasis on risk-based thinking in ISO 15189:2022 highlights the need for proactive approaches to quality management. Advances in artificial intelligence and predictive analytics offer an opportunity to transform quality indicators from retrospective performance measures into tools for continuous risk surveillance and early interventions.

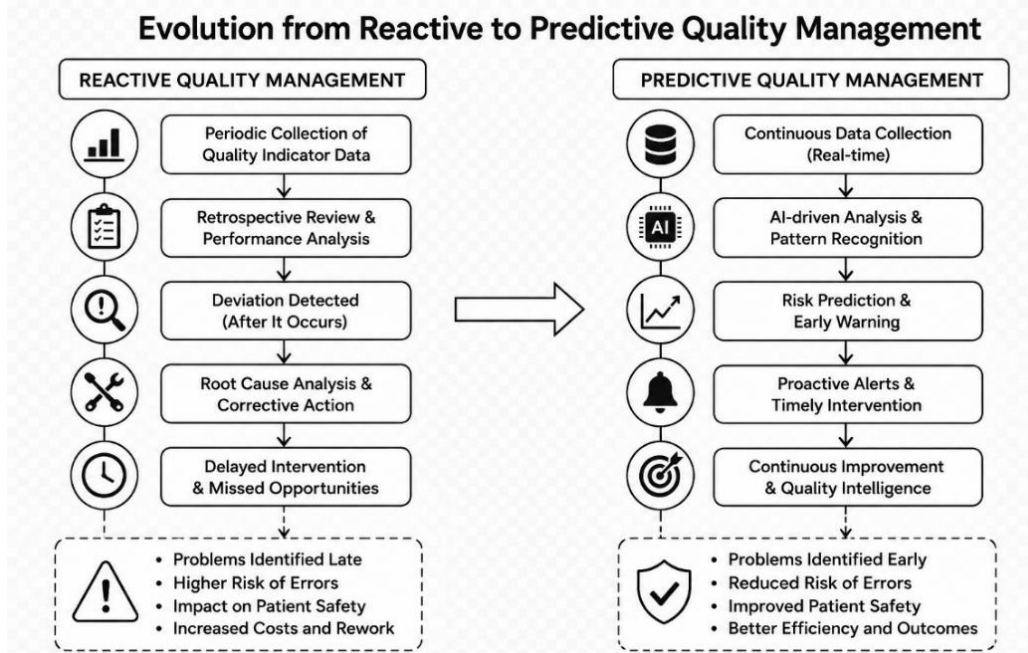


Figure 1: Shifting from retrospective quality assessment to predictive quality intelligence using artificial intelligence and continuous data monitoring
 Source: Authors' conceptual illustration

The transition from conventional to AI-enabled predictive quality management represents a fundamental change in the utilization of laboratory quality indicators. Rather than serving solely as measures of past performance, quality indicators can be integrated with

predictive analytics to support early risk detection and proactive intervention [14]. The key differences between reactive and predictive quality management approaches are summarized in Table 2.

Table 2: Reactive versus Predictive Quality Management

Feature	Reactive Quality Management	Predictive Quality Management
Approach	Retrospective	Prospective
Data review	Periodic	Continuous
Focus	Error detection	Risk prediction
Action	Corrective	Preventive
Decision support	Human-driven	AI-assisted
Quality indicators	Performance measurement	Performance measurement and risk forecasting
Patient safety	Reactive response	Proactive prevention

4. Artificial Intelligence as an Enabler of Predictive Quality Management

Artificial intelligence (AI) has emerged as a powerful analytical tool in healthcare, with applications in clinical decision support, medical imaging, digital pathology, laboratory automation, and operational management. In laboratory medicine, AI can analyze large and complex datasets, identify hidden patterns, and generate predictive insights that may not be apparent through conventional analytical methods. These capabilities have significant implications for laboratory quality management, particularly in the monitoring of quality indicators [15].

Unlike traditional quality monitoring systems that rely on the retrospective evaluation of performance metrics, AI enables the continuous assessment of

operational data and facilitates the early identification of emerging risks. This transition from descriptive analysis to predictive intelligence aligns closely with the risk-based philosophy of ISO 15189:2022 and supports the growing emphasis on proactive quality management [6].

AI encompasses a broad range of computational techniques. Among these, machine learning has received particular attention in the field of healthcare. Machine learning algorithms learn from historical data and identify relationships between variables without relying solely on predefined rules. As additional data become available, the model performance can be improved through continuous learning. In laboratory settings, machine learning can be applied to identify trends in quality indicator performance, recognize abnormal

patterns, and estimate the likelihood of future quality failures [8] [16].

Predictive analytics is another important component of AI-enabled quality management. Traditional quality indicators provide information regarding past performance, such as the frequency of specimen rejection, instrument downtime, and turnaround time delays. Predictive analytics extends this capability by estimating the probability of future events based on historical data and real-time data. Such models can identify processes at an increased risk of failure and support timely intervention before performance deteriorates. Several studies have demonstrated the utility of machine learning in predicting operational outcomes in laboratory medicine, including specimen rejection, turnaround time delays, and instrument performance. These applications illustrate the potential of AI to identify quality risks before they become evident through conventional quality indicator review [8,14,17].

Natural language processing (NLP) has emerged as a valuable tool for quality management. Laboratories generate substantial amounts of unstructured information through incident reports, corrective action records, audit observations, customer complaints and maintenance logs. Conventional monitoring systems often overlook these data because they are difficult to analyze. NLP techniques can extract meaningful information from textual records, identify recurring themes, and reveal previously unrecognized quality concerns [18, 19].

A major advantage of AI is its ability to simultaneously process data from multiple sources. Modern laboratories generate information using laboratory information systems, middleware platforms, automated analyzers, quality control software, inventory systems, and accreditation records. While individual datasets may provide only partial insight into laboratory performance, AI can integrate these diverse sources and identify relationships that would be difficult to recognize through manual review [15].

For example, increasing specimen rejection rates may not be attributable to a single factor. These may result from interactions among staffing patterns, collection practices, transportation delays, workload fluctuations, and environmental conditions. Conventional monitoring methods often evaluate these variables independently. AI algorithms can analyze them collectively and identify combinations of factors associated with quality deterioration [8].

Anomaly detection is another important capability. Many quality failures develop gradually and may remain undetected until the predefined thresholds are exceeded. AI systems can establish normal operational baselines and continuously monitor deviations from expected performance. Early

identification of unusual patterns enables laboratories to investigate potential problems before significant quality failures occur. Similar approaches have been applied in healthcare operations to detect abnormal process behavior, support predictive maintenance, and identify emerging operational risks [20, 21].

Despite their predictive power, AI systems must be transparent and clinically interpretable. The increasing adoption of explainable artificial intelligence (XAI) reflects the need for models that not only generate predictions but also provide understandable explanations for their recommendations. Explainability is particularly important in laboratory quality management, where decisions regarding corrective actions, resource allocation, and patient safety require clear justification [22, 23].

The integration of AI into laboratory quality management does not replace established quality practices, such as internal quality control, external quality assessment, audits, and management reviews. Rather, AI complements these activities by enhancing the ability of laboratories to detect patterns, forecast risks and prioritize interventions. By transforming quality indicators from retrospective performance measures into predictive decision-support tools, AI provides a foundation for a more proactive and intelligent approach to the quality management.

The ability to continuously analyze quality data, identify emerging risks, and support evidence-based interventions positions artificial intelligence as a key enabler of predictive quality management. As laboratories increasingly adopt digital technologies and generate larger volumes of operational data, AI-driven approaches are likely to become integral components of next-generation laboratory quality management systems [8].

5. AI Applications for Monitoring Laboratory Quality Indicators

The practical value of artificial intelligence in laboratory quality management lies in its ability to convert large volumes of operational data into actionable information. While traditional quality indicator programs primarily focus on measuring performance, AI enables continuous monitoring, pattern recognition, anomaly detection, and risk prediction in healthcare. These capabilities can be applied across all phases of the total testing process, supporting a transition from reactive quality assurance to proactive quality management [24].

Several studies have explored the application of artificial intelligence in laboratory medicine, particularly in workflow optimization, autoverification, predictive maintenance, quality control monitoring, and analytics. Although implementation specifically for quality

indicator surveillance remains limited, existing evidence suggests that AI can improve the early detection of process deviations and support data-driven quality management.

In the preanalytical phase, AI can assist in monitoring some of the most frequently encountered quality challenges. Specimen rejection, one of the most widely used quality indicators, is influenced by multiple factors including collection technique, staff competency, transportation conditions, workload, and specimen type. Machine learning algorithms can analyze historical rejection patterns and identify variables associated with an increased rejection risk. Such models may generate early warnings for collection centers or departments demonstrating deteriorating performance, enabling targeted corrective measures before rejection rates exceed acceptable limits [9].

Hemolysis represents another important preanalytical quality indicator. Conventional monitoring identifies elevated hemolysis rates after an event has occurred. AI-based surveillance systems can evaluate collection practices, transportation times, environmental conditions, and specimen handling variables to predict situations associated with an increased risk of hemolysis. Similar approaches may be applied to patient identification errors, specimen labeling discrepancies, and transportation delays, thereby strengthening pre-analytical quality control [7].

Within the analytical phase, AI applications are particularly attractive because laboratory analyzers generate large volumes of structured data that are suitable for computational analysis. Predictive quality control is one of the most extensively investigated applications of artificial intelligence in laboratory operations. Traditional quality control procedures identify analytical problems after the violation of quality control rules. AI-based systems can detect subtle shifts and trends that precede quality control failures, allowing laboratories to intervene before the analytical performance becomes unacceptable. Such approaches may improve analytical reliability while reducing unnecessary repeat testing and troubleshooting [25].

Predictive maintenance has been successfully applied in multiple healthcare and industrial environments, where machine learning models are used to anticipate equipment failure and optimize maintenance schedules. Instrument downtime affects laboratory productivity, turnaround time, and the continuity of services. By analyzing maintenance records, calibration data, error logs, workload patterns, and environmental conditions, AI algorithms can estimate the probability of equipment failure and recommend preventive maintenance before a breakdown occurs. This approach not only improves operational

efficiency but also contributes to improved analytical quality [26].

AI may also support the management of reagents and inventory. Shortages of critical reagents, unexpected consumption patterns, and lot-to-lot variability can affect laboratory performance and quality indicators. Predictive models can forecast reagent utilization and identify situations that may compromise analytical continuity, thereby supporting more effective inventory planning [27, 28].

Applications in the post-analytical phase are equally important because delays and communication failures directly influence the quality of patient care. Turnaround time (TAT) is one of the most widely monitored laboratory quality indicators. AI systems can evaluate workload distribution, staffing levels, transportation patterns, instrument utilization, and test complexity to predict potential TAT breaches before their occurrence. Such information allows laboratories to redistribute resources and optimize workflow to maintain reporting efficiency [29].

The communication of critical values is another area where predictive monitoring may improve patient safety. AI algorithms can identify factors associated with delayed notifications and generate alerts when communication risks are detected. Similarly, analysis of report amendments, corrected reports, and communication errors may reveal recurring process vulnerabilities that warrant targeted intervention [30].

Autoverification represents one of the earliest and most widely implemented forms of intelligent decision support in laboratory medicine and provides a practical foundation for advanced AI-enabled quality management systems. Traditional autoverification relies on predefined rules for the automatic release of laboratory results. More advanced systems may incorporate machine learning algorithms capable of evaluating historical patient results, analytical performance, and contextual information. Such systems can improve consistency, reduce manual workload, and enhance reporting efficiency while maintaining quality standards [31].

Another emerging application involves AI-enabled quality control dashboards. Conventional dashboards primarily present historical data. AI-enhanced dashboards incorporate predictive analytics, risk scoring, trend forecasting and automated alerts. Rather than simply displaying quality indicator values, these systems help laboratory managers identify high-risk processes, prioritize interventions, and monitor the effectiveness of corrective actions in real time [32].

The integration of AI across multiple quality indicators offers important advantages over traditional

monitoring approaches. Quality failures rarely arise from isolated events. Instead, they often result from interactions among staffing levels, workloads, transportation systems, instrument performance, and operational processes. AI systems can evaluate these complex relationships simultaneously and generate a more comprehensive assessment of laboratory risk [33].

Although many applications remain under active development, current evidence suggests that AI has the potential to significantly enhance quality indicator monitoring throughout the testing process. By

supporting the early detection of process deterioration, forecasting quality failures, and facilitating timely intervention, AI can strengthen patient safety, improve operational efficiency, and contribute to more effective quality management systems. However, most published applications remain limited to single institutions, specific laboratory processes and pilot implementations. Larger multicenter studies are needed to establish generalizability, evaluate clinical impact, and define best practices for integration into routine quality management systems. [22] [34].

Table 3: Potential Applications of Artificial Intelligence in Monitoring Laboratory Quality Indicators

Laboratory Phase	Quality Indicator	Potential AI Application
Pre-analytical	Specimen rejection rate	Prediction of rejection trends and identification of high-risk collection sites
	Hemolyzed samples	Detection of factors associated with increased hemolysis risk
	Transportation delays	Route optimization and delay prediction
Analytical	Internal quality control	Early detection of analytical drift and quality control instability
	Instrument downtime	Predictive maintenance and failure forecasting
	Reagent management	Consumption forecasting and inventory optimization
Post-analytical	Turnaround time	Prediction of reporting delays and workflow bottlenecks
	Critical value notification	Identification of communication risks
	Report amendments	Detection of recurring reporting errors and process vulnerabilities
Cross-phase	Multiple quality indicators	AI-enabled dashboards, risk scoring, and real-time quality surveillance

6. Continuous Quality Intelligence Framework (CQIF): A Proposed Model

The increasing availability of laboratory data and advances in artificial intelligence provide an opportunity to reimagine the monitoring and utilization of quality indicators. Although several studies have explored the individual applications of AI in laboratory medicine, a comprehensive framework integrating quality indicators, predictive analytics, risk visualization, and continual improvement has not been described. To address this gap, a conceptual model, the Continuous Quality Intelligence Framework (CQIF), is proposed. The framework is intended to support the transition from retrospective quality monitoring to predictive quality intelligence within accredited laboratory environments [17].

The CQIF was designed to transform laboratory quality indicators from retrospective performance measures into dynamic tools for continuous risk surveillance and predictive decision-making. The framework integrates laboratory data sources, quality indicators, predictive analytics, and quality improvement activities into a unified quality-intelligence ecosystem. Its objective is not to replace existing quality management systems but to enhance their ability to identify emerging risks and support proactive intervention [6].

The framework comprises five interconnected components. The first component is the Data Integration

Layer, which consolidates information from laboratory information systems, middleware platforms, automated analyzers, quality control programs, maintenance records, incident reporting systems, and accreditation documentation. By integrating these data sources, the framework provides a comprehensive view of laboratory operations and quality performance.

The second component is the Quality Indicator Repository. This repository serves as a centralized database containing quality indicators from the preanalytical, analytical, and postanalytical phases of testing. The standardization of quality indicators facilitates trend analysis, benchmarking, performance evaluation, and longitudinal monitoring. Continuous updating of the repository ensures that the predictive models operate on current and relevant information.

The AI Prediction Engine lies at the core of the framework. This component applies machine learning algorithms, predictive analytics, anomaly detection techniques, and natural language processing to identify patterns in quality data. The system continuously evaluates the performance of the indicators, detects unusual trends, and estimates the likelihood of future quality failures. Potential outputs include the prediction of specimen rejection trends, quality control instability, instrument downtime, turnaround time breaches, and communication delays.

The fourth component is the Risk Intelligence Dashboard, which translates complex analytical outputs into actionable information for laboratory managers and quality personnel. Instead of presenting large volumes of raw data, the dashboard displays risk scores, predictive alerts, trend forecasts, and process-specific warnings for the user. This approach facilitates timely decision-making and enables the prioritization of quality improvement activities based on risk.

The final component is the Continuous Improvement Loop. The predictive insights generated by the framework are integrated into routine quality management activities, including corrective actions, preventive actions, root cause analysis, management reviews, staff training, and process redesign. The outcomes of these interventions are subsequently incorporated into the system, creating a feedback mechanism that supports continuous learning and the refinement of predictive models.

The CQIF concept aligns closely with the principles of the ISO 15189:2022 and NABL 112A. Both

emphasize risk-based thinking, performance evaluation and continual improvement. By extending quality indicator monitoring beyond retrospective assessment, this framework provides a practical mechanism for operationalizing these requirements within modern laboratory environments.

Although currently conceptual, the CQIF illustrates how artificial intelligence may support the next generation of laboratory quality management systems. The framework represents a shift from periodic quality review toward continuous quality intelligence, where quality indicators function as measures of past performance and predictors of future risk. By integrating quality indicators, predictive analytics, risk visualization, and continuous improvement processes within a single framework, the CQIF provides a conceptual roadmap for implementing AI-enabled quality management in medical laboratories. This framework may serve as a foundation for future research, validation studies, and practical implementation of predictive quality systems.

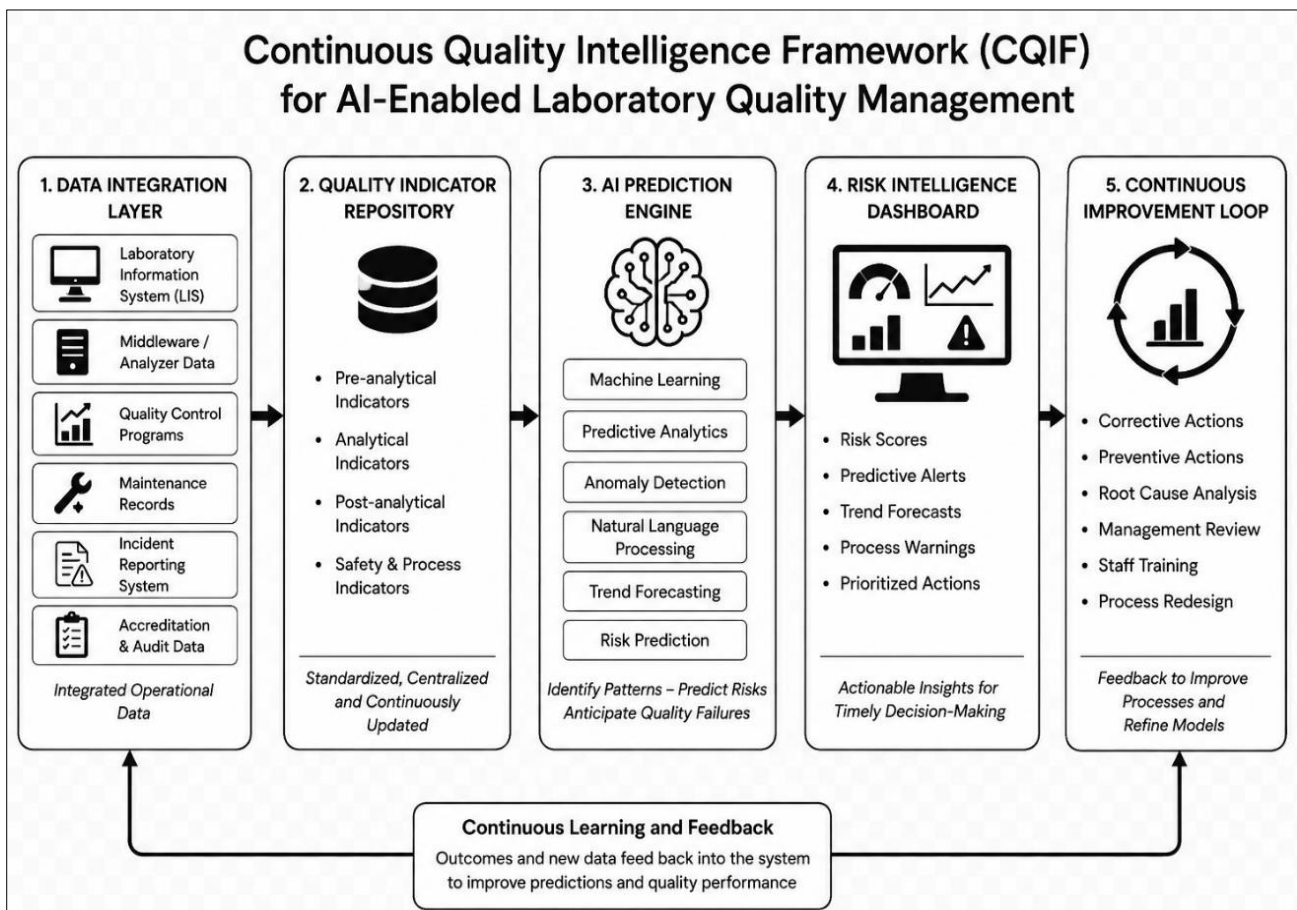


Figure 2: Continuous Quality Intelligence Framework (CQIF) for AI-Enabled Laboratory Quality Management
 Source: Authors' conceptual illustration

Table 4: Key Features of the Continuous Quality Intelligence Framework (CQIF)

Component	Function	Expected Benefit
Data Integration Layer	Consolidates laboratory data sources	Comprehensive data visibility
Quality Indicator Repository	Centralized storage of quality indicators	Standardized monitoring and benchmarking
AI Prediction Engine	Predictive analytics and anomaly detection	Early identification of quality risks
Risk Intelligence Dashboard	Visualization of alerts, trends, and risk scores	Improved decision-making
Continuous Improvement Loop	Integration with corrective and preventive actions	Continual learning and quality improvement

7. Challenges and Future Directions

Despite the considerable potential of artificial intelligence (AI) in laboratory quality management, several challenges must be addressed before widespread implementation. The effectiveness of AI systems depends on the quality, completeness, and representativeness of underlying data. Inaccurate, incomplete, or poorly standardized datasets may generate unreliable predictions, and biases embedded within historical data can affect model performance and generalizability. As quality indicators are often collected from multiple sources, ensuring data integrity, interoperability, and standardization remains a significant challenge. Continuous validation and periodic reassessment are therefore essential before AI systems can be incorporated into routine quality management activities [22].

Another important consideration is the transparency of the algorithm. Many advanced machine learning models function as complex computational systems, and their decision-making processes may not be readily understandable to users. In laboratory quality management, decisions related to patient safety, quality improvement, and accreditation compliance require a clear justification. Consequently, explainable artificial intelligence has emerged as an important area of development, aiming to provide understandable explanations for predictions and recommendations generated by AI systems [17].

The integration of AI into laboratory information systems raises important concerns regarding patient confidentiality, data governance, and cybersecurity. Appropriate safeguards, including controlled access, audit trails, secure data storage, and regulatory compliance, are necessary to maintain trust and ensure the responsible implementation of AI in healthcare. Workforce readiness is another important factor. Successful implementation of AI requires laboratory professionals to understand the strengths and limitations of predictive analysis. Rather than replacing human expertise, AI should function as a decision support tool that augments professional judgment. Training programs focused on AI literacy, data interpretation, and quality analytics will be necessary to support effective adoption. [23, 35].

Several developments are likely to shape the future of AI-enabled laboratory quality management. The integration of AI directly into laboratory information systems may facilitate the continuous monitoring of quality indicators and real-time generation of risk alerts. Advances in predictive analytics may improve the ability to forecast specimen rejection, instrument failure, quality control instability, and turnaround time delays before they affect the laboratory performance.

Emerging technologies, such as digital twins, may further expand predictive capabilities. A digital twin laboratory is a virtual representation of laboratory operations that can be used to simulate workflow changes, evaluate process modifications, and predict the impact of operational decisions prior to implementation. Such approaches can significantly enhance quality planning and risk management.

Collaborative AI models based on federated learning may also become increasingly important. These approaches enable multiple laboratories to contribute to model development while maintaining data privacy, thereby improving predictive performance without requiring the direct sharing of patient information. Such systems may support benchmarking, standardization, and quality improvement across laboratory networks [34].

Future accreditation frameworks may increasingly incorporate AI-assisted quality monitoring and continuous evaluations of performance. In this context, quality indicators may evolve from static performance measures to dynamic predictors of laboratory risk. This transition has the potential to strengthen patient safety, improve operational efficiency, and support a more proactive approach to quality management in hospitals.

As laboratory medicine continues to undergo digital transformation, the convergence of artificial intelligence, automation, and quality management is likely to redefine the monitoring and improvement of laboratory performance. Successful implementation requires a balance between technological innovation and established quality management principles. Laboratories must ensure that AI systems remain transparent,

validated, and aligned with patient safety objectives while leveraging their potential to support predictive and quality management.

8. CONCLUSION

Quality indicators are essential for monitoring laboratory performance and supporting continuous improvements in quality. However, conventional quality management systems remain largely reactive, relying on the retrospective analysis of quality data and corrective actions after deviations occur. As laboratory operations become increasingly complex and data-driven, there is a growing need for approaches that can identify risks before they affect the patient care.

Artificial intelligence offers an opportunity to transform quality indicator monitoring through continuous data analysis, pattern recognition, and predictive analytics. Applications such as the prediction of specimen rejection, quality control instability, instrument downtime, and turnaround time delays demonstrate the potential of AI to support proactive quality management.

The proposed Continuous Quality Intelligence Framework (CQIF) provides a conceptual model for integrating artificial intelligence into laboratory quality systems. By combining quality indicators with predictive analytics and continuous improvement processes, the framework aligns with the risk-based principles of ISO 15189:2022 and NABL 112A. As AI technologies continue to mature, laboratory quality management is likely to evolve from retrospective performance assessment to predictive quality intelligence, enabling safer, more efficient, and more resilient laboratory services.

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