

Effect of Thin Cementitious Crust on the Mechanical Properties of Lightweight Pumice Aggregate Concrete

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Abstract

The porous surface of lightweight aggregate is the main weakness property for producing lightweight concrete. Thus, the filling porous in lightweight aggregate and creating thin layer surrounds aggregate produce stronger lightweight concrete. Therefore, the influence of silica fume and Sika level 100T on the tensile and compressive strengths of lightweight concrete is highlighted in this investigation. For this reason, it was cast and tested 84 lightweight concrete cubes and prisms. It was found that the compressive strength improves up to 22.73% and 34.57% due to inclusion 7.23% of silica fume and 9.6% of Sika level 100T, respectively. While the flexural strength enhances up to 5.4% and 25.72% due to adding 7.23% of silica fume and 9.6% of Sika level 100T, respectively. In addition, the curve fitting software was used in the formulation of the proposed models to verify this improvement and it was found that the proposed model has a good agreement with the test results.

Keywords: Lightweight concrete, Pumice, Silica fume, and Sika level 100T.

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INTRODUCTION

Lightweight aggregate is used to produce lightweight concrete when the weight of aggregate less than 1120 kg/m^3 [1]. Lightweight aggregates have many sources: natural materials such as pumice, volcanic cinders, etc. and artificial materials such as iron blast furnace slag, sintered fly ash [2-4]. The mechanical characteristics of the lightweight aggregate concrete strongly depend on the proportions of aggregate in the formulation [5].

All the porous aggregates have their characteristic properties, which markedly affect the properties of lightweight concrete. Among the lightweight concrete, pumice concrete generally considered as being unsuitable for load-bearing uses [6]. Thus, filling these pores on the surface of aggregate might produce higher strength, lightweight concrete capable of carrying loads.

Pumice stone is original of volcanic origin with bulk density in the region of 400 to 800 kg per cubic meter and produces concrete with a density of 450 to 1200 kg per cubic meter [7]. Besides, pumice aggregates meet the physical properties of concrete

aggregates and can effectively be used as lightweight aggregates. The concrete which can be produced with these aggregates satisfies the requirements of low strength lightweight concrete [8].

RESEARCH SIGNIFICANCE

This paper highlights the influence of coating pumice aggregate by a thin cementitious crust on the compressive and tensile strengths of lightweight concrete including silica fume. Thus, this investigation conducts for filling the surface porous on pumice aggregates by cementitious materials and to investigate the physical properties of lightweight pumice concrete such as density and mechanical properties such as cube compressive strength and flexural strength.

LITERATURE REVIEW

Lightweight pumice aggregates have many pores on its surface, as shown in Figure-1. Thus, pumice aggregate coating with a thin cementitious crust appears to increase the workability of pumice aggregate self compacting concrete [9].

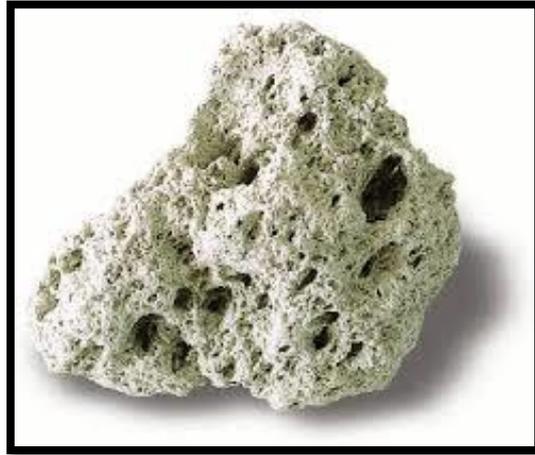


Fig-1: Surface porous on the pumice aggregate

Katkhuda and Shatarat [10] studied the influence of silica fume on high strength lightweight concrete. It has been used in this research the different percentage of silica fume 0, 5, 10, 15, 20, and 25% for water-binder ratios ranging from 0.26 to 0.42. It found that the highest increase indicated in the flexural strength, which reached 25%, whereas the compressive strength improves in the range of 15% to 25%.

Sivalingarao and Manju [7] studied the effect of silica fume on the mechanical properties of lightweight aggregate (pumice) concrete. In this research, the normal aggregate has replaced with a 100% pumice aggregate by volume, and for this replacements, cement is placed with silica fume in various proportions (5, 8, 10, 15 and 20%) by weight. It found that the compressive strength, flexural strength, and the split tensile strength increase at 10% replacement of cement by silica fume.

Mohammadi *et al.*, [11] studied the effect of silica fume on the properties of self –compacted lightweight concrete. In this study, water to binder ratio kept constant at 0.5. It found that as the percentage of silica fume was increased from 5% to 15%, the compressive strength and density become better for Lica and Perlite self-compacted lightweight concrete. Also, any increase in the percentage of silica fume, the density of concrete increases.

EXPERIMENTAL WORKS

Eighty-four cubes and prisms were cast to study the effect of coating the surface of pumice aggregate by a thin cementitious crust used in lightweight concrete containing silica fume.

The mix (C) is a control mix proportion which designed based on mix proportioning of structural lightweight aggregate concrete [12], and it created for 15.57MPa.

The percentage of silica fume is the first parameter in this investigation, with various proportions 5.797%, 7.237%, and 8.696%. While the second parameter based on the optimize silica fume percentage in the mix, the coating of pumice aggregate surface by Sika level 100T with various proportions 4.08%, 9.615%, and 14.54 %.

MATERIALS, MIX PROPORTIONS, AND SPECIMEN PREPARATION

In the following sections describe the materials and the mix proportion between ingredients for producing lightweight pumice aggregate concrete. Besides, the compressive and tensile testing procedures explained.

MATERIALS AND MIX PROPORTION

The target strength of lightweight pumice aggregate concrete was 15.57 MPa. For producing this lightweight concrete, ordinary Portland cement (Type I), Pumice aggregate with 19 mm maximum size, Pumice fine aggregate, silica fume, tap water, and Sika level 100T used. The mix proportion of these materials shown in Table-1. The physical properties of lightweight pumice aggregates and Silica fume and Sika level 100T used for fabricating 84 cubes and prisms in this research are tabulated in Tables 2 and 3, respectively.

Table-1: Mix proportioning of lightweight (Pumice) aggregate concrete

Materials	Quality, kg/m ³
Cement (Type I)	430
Fine lightweight aggregate	203.3
Coarse lightweight aggregate	334.4
Water	212.5
Slump, mm	50

Table-2: Physical properties of lightweight (Pumice) fine and coarse aggregates

	Lightweight fine aggregate	Lightweight coarse aggregate
Sieve analysis		
Sieve size, mm	% Pass	% Pass
25	-	100
19	-	94.78
12.5	-	30.42
9.52	100	13.45
4.76	92.66	4.77
2.36	70.09	-
1.18	53.30	-
0.60	38.48	-
0.30	16.93	-
0.15	5.10	-
Water absorption		
% of absorption	3.48	16.65
Moisture Content		
% of moisture	2.4	1.5

Table-3: Physical properties of Silica fume and Sika level 100T

Properties	Silica fume	Sika level 100T
Color	Gray powder	Standard grey powder
Specific gravity	2.26	-
Silicon dioxide, SiO ₂ , %	85	-
Chemical base	-	Polymer modified Portland cement
Compressive strength at 28 days, MPa	-	30

FABRICATION OF SPECIMENS

The tilt mixer with 0.05 m³ used for casting lightweight pumice aggregate concrete. The following sequence of blending materials used: lightweight coarse aggregate and lightweight fine aggregate were mixed first for 30 seconds. Then, the half of concrete mixing water was added to the blending materials for 30 seconds if Sika level 100T added at the end of this stage during 30 sec. Next, the ordinary Portland cement added to the blended materials, and the process of mixing continued for another 30 seconds. Next, the remaining concrete mixing water added to the blending materials for 30 seconds. After that, silica fume was added to the mixed materials for another 30 seconds, as shown in Figure-2.

The lightweight pumice aggregate concrete cast in the plywood mold in one layer, and each layer was vibrating from the outside of mold for 20 seconds. The molds used for checking the quality of the mix included six cubes for compression test and six prisms for the flexural test.

TESTING OF CUBES FOR COMPRESSIVE STRENGTH

Plywood cube molds (100 mm side length) used. During the casting of each beam, three cubes prepared. The concrete cubes stored in the curing basin for 7 and 28 days. Then, the concrete cubes were tested by the compressive machine, which had 3000 kN capacity, with a loading rate of 0.4 MPa/sec [13]. Cube failures in compression test shown in Figure-3.

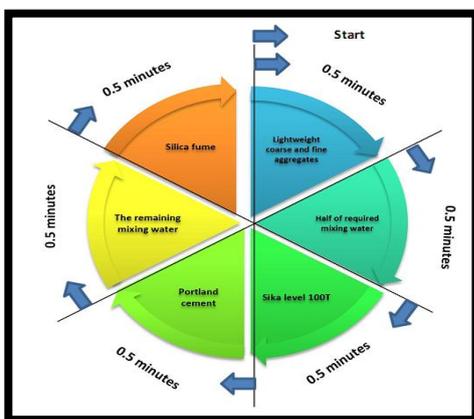


Fig-2: Mixing process of lightweight pumice concrete



Fig-3: Compressive test of the cube

TESTING OF PRISMS FOR FLEXURAL STRENGTH

The three-point flexural test was used to determine the modulus of rupture of lightweight pumice aggregate concrete [14]. According to ASTM C78, a 100 × 100 × 500 mm mold size was used. The molds were cast in one layer and vibrated for 20 seconds. After 24 hours of casting, the concrete prisms removed from the mold. After wet curing prisms for 7 and 28 days in the curing basin, the prisms were removed from the room and left at room temperature and humidity until the time of testing. The prisms were tested by the compressive machine, which had 100 kN capacity, with a 0.05 MPa/min loading rate, as shown in Figure-4.



Fig-4: Sample of prism after flexural failure

TESTING OF CUBES FOR DENSITY OF LIGHTWEIGHT CONCRETE

Plywood cube molds (100 mm side length) used. Six cubes prepared for each mix. The concrete cubes stored in the curing basin for 7 and 28 days. Then, the concrete cubes were tested based on cube dimensions [15].

RESULTS AND DISCUSSIONS

This paper is a modest contribution to the ongoing discussions about the effect of silica fume solely, and the effect of coating pumice aggregate by a thin layer of Sika level 100T in concrete included silica fume. Besides, the properties of lightweight pumice aggregate concrete were measured based on ASTM and BSI.

Effect of silica fume

The inclusion of silica fume in lightweight pumice aggregate concrete are in good agreement with other studies which have shown that the inclusion of silica fume by 7.23% the compressive and flexural strengths, enhance up to 22.73% and 5.4%, respectively as shown in Figures 5 and 6. While the density of lightweight pumice aggregate concrete slightly influenced by the inclusion of silica fume due to a large

porous on the surface of pumice aggregate, as shown in Figure-7.

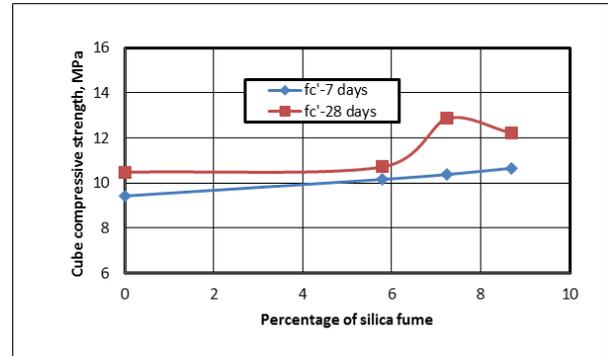


Fig-5: Compressive strength versus the percentage of silica fume

Effect of Sika level 100T

The originality of our solution lies in the fact that is producing thin cementitious coat by Sika level 100T surrounding the pre-wetted pumice aggregate, which is possible practically. It improves both compressive and flexural strengths up to 34.57% and 25.72%, respectively, due to adding Sika level 100T by 9.6% of mass of cement, as shown in Figures 8 and 9. While the density of lightweight concrete is merely influenced by this coating due to large size of porous on the surface of pumice aggregate as shown in Figure 10.

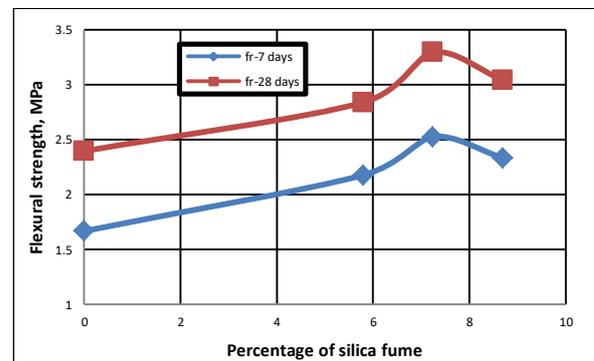


Fig-6: Flexural strength versus the percentage of silica fume

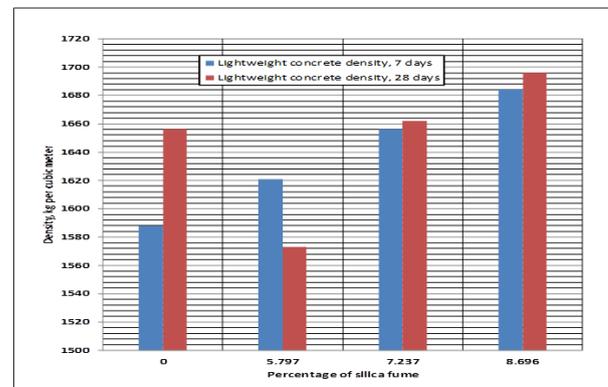


Fig-7: Density of lightweight concrete versus the percentage of silica fume

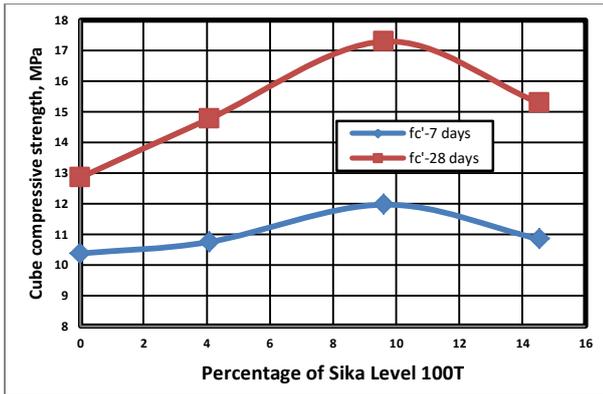


Fig-8: Compressive strength versus the percentage of Sika Level 100T

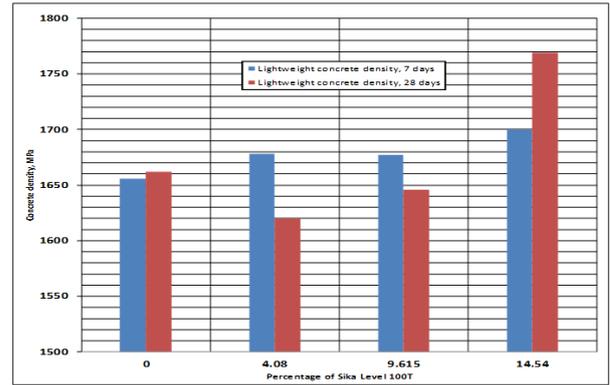


Fig-10: Density of lightweight concrete versus the percentage of Sika Level 100T

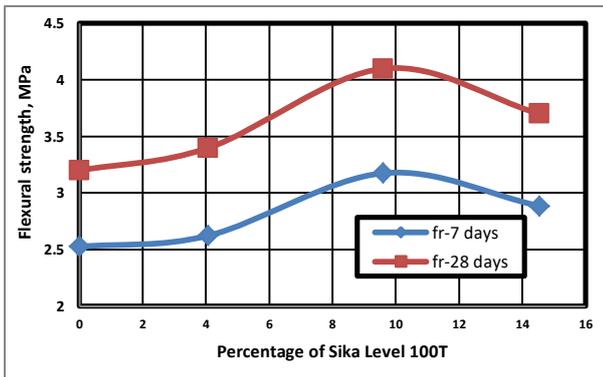


Fig-9: Flexural strength versus the percentage of Sika Level 100T

STATISTICAL MODEL FOR COMPRESSIVE STRENGTH

In this study, the models to predict the effect of silica fume and Sika level 100T on the cube compressive strength of lightweight pumice aggregate concrete proposed. The Curve Expert software package version 1.3 was used to predict the compressive strength of lightweight pumice aggregate concrete considering the percentage of silica fume and Sika level 100T in the mix.

The following proposed model to predict the compressive strength has a correlation coefficient of 83.3% and a standard error of 1.316, which based on the 8 data and the model expressed as follows:

$$f'_{c' \text{ cube } 28 \text{ days}} = 0.799 \left(0.873 \frac{1}{SF} \right) (SF^{-1.724}) \dots\dots\dots (1)$$

Where,

fc': Cube compressive strength of lightweight pumice aggregate concrete at 28 days, MPa
 SF: silica fume per binder materials in the mix

The following proposed model to predict the compressive strength has a correlation coefficient of 100% and standard error of 0, which based on the 4 data and the model expressed as follows:

$$f'_{c' \text{ cube } 28 \text{ days}} = 8.178 + 0.806(SL) - 0.043 (SL)^2 \dots\dots\dots (2)$$

Where,

SL: Sika Level per binder materials in the mix, %

STATISTICAL MODEL FOR FLEXURAL STRENGTH

The Curve Expert software package version 1.3 was used to predict the effect of flexural strength of lightweight pumice aggregate concrete considering the percentage of silica fume and Sika level 100T in the mix to binder ratio.

The following proposed model for predicting the flexural strength of lightweight pumice aggregate concrete has a correlation coefficient of 100% and standard error of 0.0, which based on the 4 data in this research, and the model expressed as follows:

$$fr = 2.386 - 13.744SF - 59.50(SF)^2 \dots\dots\dots (3)$$

Where,

fr: Flexural strength of lightweight pumice aggregate concrete at 28 days, MPa

The following proposed model for predicting the flexural strength of lightweight pumice aggregate concrete has a correlation coefficient of 0.886% and standard error of 0.314, which based on the 4 data in this research, and the model expressed as follows:

$$f_r = 3.109 + 0.155SL - 0.007(SL)^2 \dots\dots\dots (4)$$

CONCLUSIONS

Based on the outcomes and the model proposed in this study for predicting the compressive strength in lightweight pumice aggregate concrete, the following conclusions could be carried out:

- The compressive strength of lightweight pumice aggregate concrete is found to be improved up to 22.73% due to addition of silica fume to the mix up to 7.23% from the control mix. In contrast, the compressive strength is enhanced up to 34.57% due to addition 9.6% of Sika level 100T if the percentage of silica fume has been constant.
- The flexural strength of lightweight pumice aggregate concrete is found to be improved up to 5.4% due to the addition of silica fume to the mix up to 7.23% from the control mix. While the flexural strength is enhanced up to 25.72% of Sika level 100T if the percentage of silica fume has been constant.
- The proposed models have a good agreement with the results of this research.

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